

PRODUCT DATA SHEET

**Lubrall Tap Super-80**  
(Low Viscosity Tapping oil)

Lubrall's Tap Super 80 sulphurized base tapping oil is a versatile lubricant suitable for both automatic machine tapping and hand tapping operations. Its unique formulation provides excellent lubrication, extreme pressure (EP) properties, and corrosion protection, making it an ideal choice for a wide range of tapping applications.

**Advantages:**

**Application for Automatic Machine Tapping:** Tap Super 80 is designed to perform well in high-speed and high-pressure automatic tapping operations. Its sulphurized base provides EP properties, reducing friction and wear between the tap and the workpiece, which is crucial for maintaining tool life and performance in automated settings. The oil's high lubrication properties ensure smooth and efficient operation, while its corrosion inhibitors protect the tools and workpiece from rust and corrosion.

**Application for Hand Tapping:** Tap Super 80 is equally effective for hand tapping operations, providing the same high level of lubrication and EP properties. Its low viscosity allows for easy application by hand, ensuring that the lubricant reaches the cutting edges of the tap and workpiece. The oil's clean cutting action helps in chip removal, reducing the risk of chip buildup and ensuring a smooth tapping process. Overall, Lubrall's Tap Super 80 is a versatile tapping oil that can be used with confidence in both automatic machine tapping and hand tapping operations, providing excellent lubrication, EP properties, and corrosion protection.

**Specification**

<b>1</b>	<b>Colour</b>	<b>Brown Liquid</b>
<b>2</b>	<b>Density @29</b>	<b>0.850-0.900</b>
<b>3</b>	<b>Viscosity</b>	<b>65-70 Cst</b>
<b>4</b>	<b>Flash Point</b>	<b>&gt;200<sup>0</sup> C</b>
<b>5</b>	<b>Corrosion Test</b>	<b>Still – Nil Aluminium -Nil</b>
<b>6</b>	<b>EP additive</b>	<b>Added</b>
<b>7</b>	<b>Easter</b>	<b>Absent</b>
<b>8</b>	<b>Sulphar</b>	<b>Present</b>

**Packing:** - 210 Liter drum.

NON-WARRANTY: The information in this bulletin is based on our experience and tests which we believe to be reliable, but offer no guarantee and accept no responsibility for operations not under our direct control.

**"FOR ANY COMPLAINTS CALL on: +91 9763686372 WITH DETAILS OF BATCH NO."**



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